Work Order ID 57877 Monday, April 19, 2010 3:33:33 PM										Page 1		
Item ID: Revision ID:	D206-642-5	12		Accept					Setup	Start	1	
Item Name:	Float Skidtub	e RH								Stop		
Start Date: 4 Required Date: 4 Reference:	4/19/2010 4/26/2010	Start Qty: 1.00 Req'd Qty: 1.00			Cust Item I Customer:	D:						
	Process Pla		Date: 10 14/6		Da	ıte:			Run	Start Stop		
	QC:	- 	Date:	_ SPC (Y/N):	Da	ıte:	-			жор		
Sequence ID/ Work Center ID)	Operation Description		Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Rej Qty		Reject Number	Insp. Stamp
Draw Nbr	Rev	vision Nbr						· · · · · · · · · · · · · · · · · · ·		*****		• • • • • • • • • • • • • • • • • • • •
INN-D206-642	Rev	/ M						-				
DC Document Control		DOCUMENT CONTRO Memo Photocopy b	L sluefile and create labels pe	0.00 0.00 at PPP D206-642-512 CH	Swlo.	7/01		4	Cor	BG	10/0	6/14
110 Packaging		Pick Kit Memo		0.00				10-7	<u>- </u>	٩٤		
Packaging 120 QC		QC4- 100% Inspect kits	for completeness	0.00	slo7la			P	ı E			

Quality Control

Dart Ae	rospace L	.td								
W/O:			WC	RK ORDER CHANGI	ES	V-1-				
DATE	STEP	PR	OCEDURE CHAI	NGE	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspector		
Part No		PAR #:								
Resolution:					QA: N/C Closed: Date:					
NCR:			WORK ORDE	R NON-CONFORMA	NCE (NCR	1)		-		
DATE	CTED	Description of NC Section A		Corrective Action Section	on B	Verification	Approval Chief Eng	Approval QC inspector		
DATE	STEP		Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C				
		1								

NOTE: Date & initial all ent ies

Work Order ID 57877

Monday, April 19, 2010 3:33:33 PM



Page 2

Item ID:

D206-642-512

Accept

Setup Start

Revision ID:

Item Name:

Float Skidtube RH

Start Date:

Required Date: 4/26/2010

4/19/2010

Start Oty: 1.00

Req'd Otv: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan: Date: Tooling:

Date:

0.00

SPC (Y/N):

Date: Date:

Run Start

Stop

Stop

Sequence ID/

Work Center ID

Packaging

Packaging

Operation

Packaging

Description

Set Up/ Run Hours

Draw Number Draw Rev.

Plan Code

Reject Accept Oty Otv

Reject Number Stamp

Insp.

Memo

Identify and pack for shipping as per PPP D206-642-512

Location:

140

OC

Ouality Control

OC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/07/01 XX MX 10-7-01

Dart Ae	rospace	e Ltd						·		
W/O:				WC	RK ORDER CHANG	ES				
DATE STEP			PR	ROCEDURE CHANGE			Date	Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto
Part No):		PAR #:	Fault Cate	Jory:	_ NCR: Ye	es No D (QA:	Date: _	
	R	esolutio	þ:	Disposition	1:	_ QA: N/C	Closed: _		Date: _	
NCR:				WORK ORDE	R NON-CONFORMA	ANCE (NO	CR)			
DATE	STEP	Des	Description of NC		on B	Verit	Verification	Approval	Approval	
DATE			Section A	Initial Chief Eng	Action Description Chief Eng	Sig Da	n&.∣ _{Ser}	etion C	Chief Eng	QC Inspecto
							1			
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NOTE: Date & initial all ent ies

Monday, April 19, 2010 3:33:33 PM
 Monday, April 19, 2010 3:33:33 PM

Work Order ID: 57877

Parent Item:

D206-642-512

Parent Item Name:

Float Skidtube RH

Comments:

D206-642-541

IPP Rev:B□05.09.23 □ Revised per D206-642 Rev. J□KJ/JLM□

Manufactured

IPP Rev:C 07-02-23

As per IIN D206-642 Rev K

IPP rev D 07.06.06 IPP Rev:E 07-12-05

added K642-512

ECN 1080p Rev L DD verified by:

No

No

JLM EC

120

Each

Loc Otv

1.0000

Loc Code

0.0000

1.0000

Start Date: 4/19/2010

Start Qty: 1.00

B5978316-7-18

Required Date: 4/26/2010

Required Oty: 1.00

Replacement Skidtube

Warehouse

Location

Main Warehouse

FG073

34772

120

Each

1.0000

B57561 16:7.15

saddle kit 642-512

K642-512

Manufactured

Dart Ae	rospace	Ltd									
W/O:		-		WC	RK ORDER CHANG	ES					
DATE STEP			PR	Ву	Date Qty	Approval Chief Eng / Prod Mgr	Approva QC Inspecto				
				•							
Part No);		PAR #:	Fault Cate	Jory:	_ NCR: Yes	No DQA:	Date: _			
Resolution:			on:	Disposition	n:	QA: N/C Closed: Date:					
NCR:				WORK ORDE	R NON-CONFORMA	ANCE (NCF	R)	·			
DATE	STEP		Description of NC			on B	Verification	Approval	Approva		
DATE		Section A	Initial Chief Eng	Action Description Chief Eng	Sign 8 Date	Section C	Chief Eng	QC Inspecto			
									-		

NOTE: Date & initial all entries